

Printer Parameters

Layer Height 50 microns (0.05mm)			
L4D/L4K Easy Print 3.0			
	Base Layers / Bottom Layer / Enhanced Layer	Medium / Transition Layers	General / Normal layers
Number of Layers	3	2	Infinite...
Exposure (seconds)	20	6	1.22
Support Exposure (seconds)	20	6	2
Wait time before Exposure (seconds)	1	1	0.20
Slow Lift Length (mm)	5	5	5
Slow Lift Speed (mm/min)	70	70	70
Quick Lift Length (mm)	2	2	1
Quick Lift Speed (mm/min)	100	120	140
Slow Return Length	1	1	1
Slow Return Speed (mm/min)	40	40	40