

Printer Parameters

Layer Height 50 microns (0.05mm)			
L4D/L4K Easy Print 2.0			
	Base Layers / Bottom Layer / Enhanced Layer	Medium / Transition Layers	General / Normal layers
Number of Layers	1	5	Infinite...
Exposure (seconds)	6	10	2.8
Support Exposure (seconds)	6	10	3.50
Wait time before Exposure (seconds)	2	2	1
Slow Lift Length (mm)	2	2	2
Slow Lift Speed (mm/min)	75	75	75
Quick Lift Length (mm)	7	7	7
Quick Lift Speed (mm/min)	220	220	330
Slow Return Length	1.5	1.5	1.5
Slow Return Speed (mm/min)	72	72	72