

Printer Parameters

Layer Height 75 microns (0.075mm)			
CEL Gingiva Mask			
	Base Layers / Bottom Layer / Enhanced Layer	Medium / Transition Layers	General / Normal layers
Number of Layers	5	5	Infinite...
Exposure (seconds)	6	4	2
Support Exposure (seconds)	6	4	2.5
Wait time before Exposure (seconds)	5	5	5
Slow Lift Length (mm)	2	2	2
Slow Lift Speed (mm/min)	60	60	60
Quick Lift Length (mm)	7	7	7
Quick Lift Speed (mm/min)	200	200	200
Slow Return Length	1.5	1.5	1.5
Slow Return Speed (mm/min)	72	72	72