

Layer Height 50 microns (0.05mm)			
Phrozen Revo 14K - Easy Print 2.0			
	Base Layers / Bottom Layer / Enhanced Layer	Medium / Transition Layers	General / Normal layers
Number of Layers	6	6	Infinite...
Exposure (seconds)	30	N/A	2.5
Support Exposure (seconds)	30	N/A	2.5
Wait time before Exposure (seconds)	2	N/A	0
Slow Lift Length (mm)	5	N/A	5
Slow Lift Speed (mm/min)	60	N/A	75
Quick Lift Length (mm)	5	N/A	3
Quick Lift Speed (mm/min)	120	N/A	150
Slow Return Length	2	N/A	2
Slow Return Speed (mm/min)	90	N/A	90